

Judul: [IJASEIT] Submission Acknowledgement

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Tanggal: Rabu, 26 Oktober 2016 20:49

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International Journal on Advanced Science, Engineering and Information Technology

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Keywords — Granular organic fertilizer, screw-type machine.

INTRODUCTION

One of the unresolved issues in increasing agricultural production is the problem of fertilizer. Availability of non-organic fertilizers at low cost or reasonable prices is one determinant of agricultural production in the country, which in turn means the assurance of food security. Because of the importance of fertilizer to agricultural growth, since the '60s to the present government provides fertilizer subsidies. In fact, subsidized fertilizers decreasing its availability.

Design and Development of Screw Type Granules Organic Fertilizer Composer

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ABSTRACT

This research was conducted to develop granular organic fertilizer composer. The machine produces organic fertilizer in granular form so that can be carried and applied to the land easier. The machine was designed to have capability to process organic materials that available around the agricultural area in order to overcome the problem of shortage of fertilizer. This study used functional and structural approach. Technical data of the machine was 60x80x140 in dimension, the 24 hp engine that attached to the machine has speed 1200 rpm, the transmission was 1: 6 and 188 kg by weight. Performance test showed the following results; effective capacity for granulation was 409.94 kg per hour at 198.2 rpm; It produced granular 6 mm in diameter mm and 6-10 mm in length, motor power used was 3.052 Hp which generate noise level 97.4 dB so that operators can operate the machine for 3 hours without having a bad influence on them. The results of economic analysis engine got value cost of good= Rp. 35.34 / kg; Break Event Point = 4013,067kg per year; BC ratio = 1.414 and NVP = 28.4746 million. This research is expexted could spur the development of organic fertilizer and agricultural mechanization industry in West Sumatra and also creating new jobs for the community

Keywords— Granular organic fertilizer, screw type machine.

Research Objectives

INTRODUCTION

One of the unresolved issues in increasing agricultural production is the problem of fertilizer. Availability of non-organic fertilizers at any time at reasonable prices is one determinant kelangsungan agricultural production in the country, which in turn means the assurance of food security. Because of the importance of fertilizer for agricultural growth, since the '60s to the present government provides fertilizer subsidies. In fact, subsidized fertilizers diminishing its availability.

The use of organic fertilizer increased along with the rise of organic farming, so there is no other alternative for the farmer but to use organic fertilizers. This organic fertilizer is very hard work and requires considerable time to produce organic fertilizers to fertilizer is ready to use if done manually.

Previous research which is conducted by elvin et all (2015), has managed to create organic fertilizer in powder form. The problem that arises is difficulty bringing a product of fertilizer to be applied to land. It also poses problems in determining the amount of fertilizer because fertilizer scattered the powder form. To overcome these problems, then try to make granulator machine that will make organic fertilizer powders into granules or granular earlier. In order to process the transportation and stocking of fertilizers so much easier for farmers. The availability of this engine will ease the work and granular organic fertilizer production costs and does not depend on the problem of shortage of labor in agriculture. Besides, with the fulfillment of the need for fertilizer for farmers to increase agricultural production so that Indonesia truly self-sufficient in other agricultural commodities.

Another advantage of the availability of these machines can reduce agricultural waste problems around us, can diversify the products, the increase in business, the development of business volume and market expansion in the future. Community wealth will further increase, the increase in local revenues, will open new jobs for the community and reduce unemployment and further strengthen the function prototype workshop Politani as producer alsintan applied

Research Objectives

This research is expected to produce a granular organic fertilizer production technology appropriate to be applied by farmers in the field. The purpose of this study is to create a granular organic fertilizer making machine (granulator) the type of screw that operates continuously to process organic fertilizer into organic granular fertilizer.

The specific objectives of this study are as follows:

1. Develop a unit maker of granular organic fertilizer.
2. Conduct technical and economic evaluation of the performance of the engine are made.
3. Generate granular organic fertilizer that is easily applied by farmers.

So that there are some advantages will be obtained are:

- Support the accelerated improvement of the economic standard of farmers mainly due to more optimal production, and costs for fertilization can be suppressed.
- Overcoming the limitations of availability of labor for the production of organic fertilizers and the process will save on production costs.
- The production technology and machinery repair easily done dibengkel alsintan usual.
- Encouraging growth agricultural machine workshop that manufactures tools and applied agricultural machinery

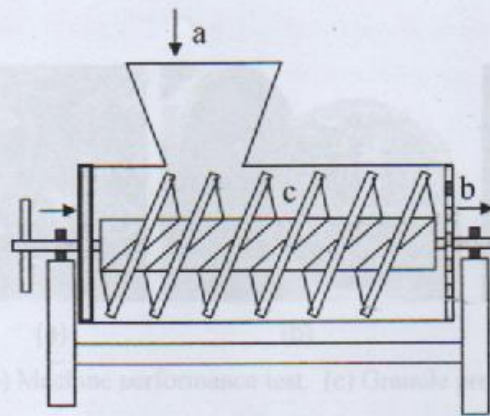
Figure 1. Granulation machine

RESEARCH METHODS

Implementation of this study using multiple methods approach from functional and structural approaches depending on each phase of work. In this work focused on designing and manufacturing screw-type granulator machine to produce a machine that really feasible to produce granular organic fertilizer. Functional and structural approach used for the selection of components and materials so that the right engine gained highly efficient machine for producing granular organic fertilizer. After that tested the technical and economic performance of the engine and analysis. Granulator machine prototype will be designed to have a major component in the form of screw, which serves as a stirrer and a pressure of raw materials to product release channel. On the outside of the duct outlet, equipped with cutting blades granular out in accordance with the desired length. Machines driven by using the motor size 24 Hp engine to drive a screw, a transmission system and granular cutting blade. Pictures of the preliminary design of the machine can be seen in Figure 1

Technical specifications:

Height	160 cm
Width	80 cm
Depth	140 cm
Power	24 Hp
Speed	1200
Transmission	1: 6 belt D2 X 64 "
Weight	180 kg



a. Hopper and additive material
 b. Outlet granular
 c. Screw press

Figure 1. Granulation machine

Machine technical evaluation

The technical evaluation will be made to:

1. Identify the characteristics of the machines made tennis.
2. Determine the performance of the machine in the manufacture of granular.
3. To analyze the economical engine in the form of products; Cost Principal, BC ratio, BEP and calculated with the interest rate prevailing Bank.

RESULT AND DISCUSSION

The results of the implementation of research activities in the field, making machinery maker granular organic fertilizer screw type has been successfully implemented, and the machine has the following technical specifications;

- Length : 160 cm
- Width : 80 cm
- Height : 140 cm
- Engine : 24 Hp
- Rpm : 1200
- Transmission : 1: 6 belt B2 X 64 "
- Weight : 188 kg

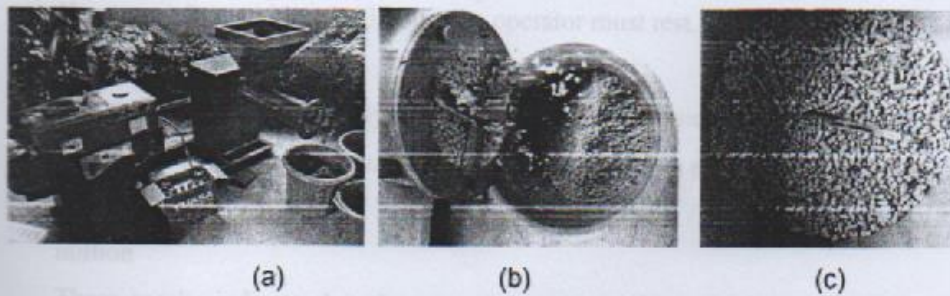


Figure 2. (a) and (b) Machine performance test. (c) Granule production.

Machine Performance Test.

1. The results of performance testing on the machines in the field can penggranularan performance machine with a capacity of organic fertilizers on average amounted to 409.94 kg per hour on average engine rpm 198.2. This result is quite high considering the magnitude of the source of raw materials that can be processed into granular organic fertilizer in the field. The high capacity of the machine is expected to solve the problem of waste organic materials that exist in the field.
2. Granular results obtained from this machine is still not uniform. There is a long granular still at 10 mm. While the results of granular expected length of 6 mm diameter hole in accordance with the granular 6 mm made to granular form produced spherical. For that expected an improvement in the construction of a cutter to obtain a granular cutting results that came out of the hole outlet with a uniform size of 6 mm.

3. Used Motor Power

The result of the calculation, the motor power is used, the result for the manufacture of granular used power is equal to 3.052 HP. The power available to the motor based on the specification is 24 HP. So the power available at the motor is still large enough to be used for granular fertilizer maker. This means that the engine performance can be improved further.

4. Engine Noise Level

The results of the measurement of engine noise levels were measured using a detector noise sound level meter, obtained engine noise levels of 97.4 dB. Based on the provisions of the permitted noise level on the operation of the machine, penggranularan with granular machine

can be operated mechanically for 3 hours without a detrimental effect on the operator. However, after working for 3 hours the operator must rest.

5. Economic analysis engine.

The results of economic analysis of the products of organic granular fertilizer machine found that the cost of goods, BC ratio, BEP and product NVP is equal;

Cost of Good = Rp. 35.34 / kg; BEP = 4013.067 kg; B / C ratio = 1,414; NVP = 28.4746 million

These results indicate that the use of granular making machine for the manufacture of organic fertilizer is mechanically suitable to be developed and applied to society for producing granular organic fertilizer.

CONCLUSIONS AND RECOMMENDATIONS

From the test results and analysis of economic performance of the machine results of this research activity can be concluded as follows:

- a. Granulation engine capacity of 409.94 kg per hour on engine rpm 198.2 rpm.
- b. Granulation engine specification is; Length: 125 cm; Width: 95 cm; Height: 140 cm; Engine drive: 24 Hp.
- c. Motor power used is 3.052 HP, the noise level was 97.4 dB
- d. The results of the economic analysis of the products obtained results; BP = Rp. 35.34 / kg; BEP = 4013.067 kg; B / C ratio = 1,414; NVP = 28.4746 million
- e. Overall the machine for the production of granular organic fertilizer is feasible to be developed and disseminated to the public.

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